

**Data File Used in this Analysis:**

---

```
# Math 3080 - 1          Peanut Oil Data          April 22, 2010
# Treibergs
#
# From Navidi, "Principles of Statistics for Engineers and Scientists,"
# McGraw Hill 2010. Taken from a study "Application of Fractional
# Factorial Designs," (Quarterly Engineering, 1988) to compare factors
# that affect high pressure CO2 oil extraction from peanuts. The
# outcome is solubility for the peanut oil of the CO2 (mg oil/liter CO2)
#
# Treatment
#   A      CO2 pressure
#   B      CO2 temperature
#   C      peanut moisture
#   D      CO2 flow rate
#   E      peanut particle size
#
"A"  "B"  "C"  "D"  "E"  "Outcome"
-1   -1   -1   -1   1    29.2
 1   -1   -1   -1  -1    23.0
-1    1   -1   -1  -1    37.0
 1    1   -1   -1   1   139.7
-1   -1    1   -1  -1    23.3
 1   -1    1   -1   1    38.3
-1    1    1   -1   1    42.6
 1    1    1   -1  -1   141.4
-1   -1   -1    1  -1    22.4
 1   -1   -1    1   1    37.2
-1    1   -1    1   1    31.3
 1    1   -1    1  -1    48.6
-1   -1    1    1   1    22.9
 1   -1    1    1  -1    36.2
-1    1    1    1  -1    33.6
 1    1    1    1   1   172.6
```

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**R Session:**

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R version 2.10.1 (2009-12-14)  
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[R.app GUI 1.31 (5537) powerpc-apple-darwin9.8.0]

```
> tt <- read.table("M3081DataPeanutOil.txt",header=TRUE)
Error in file(file, "rt") : cannot open the connection
In addition: Warning message:
In file(file, "rt") :
  cannot open file 'M3081DataPeanutOil.txt': No such file or directory
> tt <- read.table("M3081DataPeanutOil.txt",header=TRUE)
Error in file(file, "rt") : cannot open the connection
In addition: Warning message:
In file(file, "rt") :
  cannot open file 'M3081DataPeanutOil.txt': No such file or directory
> tt <- read.table("M3081DataPeanutOil.txt",header=TRUE)
> attach(tt)
> tt
```

	A	B	C	D	E	Outcome
1	-1	-1	-1	-1	1	29.2
2	1	-1	-1	-1	-1	23.0
3	-1	1	-1	-1	-1	37.0
4	1	1	-1	-1	1	139.7
5	-1	-1	1	-1	-1	23.3
6	1	-1	1	-1	1	38.3
7	-1	1	1	-1	1	42.6
8	1	1	1	-1	-1	141.4
9	-1	-1	-1	1	-1	22.4
10	1	-1	-1	1	1	37.2
11	-1	1	-1	1	1	31.3
12	1	1	-1	1	-1	48.6
13	-1	-1	1	1	1	22.9
14	1	-1	1	1	-1	36.2
15	-1	1	1	1	-1	33.6
16	1	1	1	1	1	172.6

```

>#=====RUN ADDITIVE MODEL ANOVA=====
> f1 <- aov(Outcome~A+B+C+D+E);anova(f1)
Analysis of Variance Table

Response: Outcome
      Df Sum Sq Mean Sq F value Pr(>F)
A      1  9736.8   9736.8   7.8954 0.01848 *
B      1 10727.8  10727.8   8.6990 0.01455 *
C      1  1269.1   1269.1   1.0291 0.33428
D      1   303.6    303.6   0.2462 0.63048
E      1  1374.6   1374.6   1.1146 0.31592
Residuals 10 12332.2  1233.2
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

>#=====SET UP CONTRASTS MATRIX=====
> E1<-rep(1,times=32);EA<-c(A,A);EB<-c(B,B);EC<-c(C,C);ED<-c(D,D)
> EE <- rep(c(-1,1),each=16);EAB<-EA*EB;EAC<-EA*EC;EAD<-EA*ED;EAE<-EA*EE
> EBC<-EB*EC;EBD<-EB*ED;EBE<-EB*EE;ECD<-EC*ED;ECE<-EC*EE;EDE<-ED*EE
> EABC<-EA*EBC;EABD<-EA*EBD;EABE<-EAB*EE;EACD<-EA*ECD;EACE<-EA*EC*EE
> EADE<-EA*EDE;EBCD<-EB*ECD;EBCE<-EBC*EE;ECDE<-EC*EDE;EABCD<-EAB*ECD
> EABCE<-EABC*EE;EABDE<-EAB*EDE;EACDE<-EA*ECDE;EBCDE<-EBC*EDE
> EABCDE<-EABC*EDE; EBDE<-EB*EDE
> labl<-c("1","a","b","ab","c","ac","bc","abc","d","ad","bd","abd","cd","acd","bcd",
"abcd","e","ae","be","abe","ce","ace","bce","abce","de","ade","bde","abde","cde",
"acde","bcde","abcde")

>#=====OBSERVE THAT ABCD AND E ARE ALIASES (HAVE THE SAME CONTRAST)=====
> A*B*C*D-E
[1] 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

> #====DEFINING FACTOR IS ABCDE BECAUSE TREATMENTS ARE THOSE WITH=====
> #==== ABCDE=1 =====

>#=====THE EXPERIMENTAL TREATMENTS ARE ALL TREATMENT COMBINATIONS WITH=====
>#=====DEFINING CONTRAST ABCDE=1 =====

>#===== "order" GIVES THE SUBSCRIPTS SO ABCDE[I] ARE INCREASING=====
>#===== IN THIS CASE THE ABCDE=-1 ARE THE FIRST SIXTEEN=====
> I <- order(EABCDE)

>#=====THE FIRST "BLOCK" ARE TREATMENTS WITH ABCDE=-1 OR HAVE EVEN NO. FACTORS IN=====
>#=====COMMON WITH THE DEFINING FACTOR ABCDE=====
> labl[I[1:16]]
[1] "1" "ab" "ac" "bc" "ad" "bd" "cd" "abcd"
[9] "ae" "be" "ce" "abce" "de" "abde" "acde" "bcde"

>#====THE OTHER TREATMENT BLOCK IS THE ONE USED IN THIS 1/2 REPLICATE EXPERIMENT=====
> labl[I[17:32]]
[1] "a" "b" "c" "abc" "d" "abd" "acd"
[8] "bcd" "e" "abe" "ace" "bce" "ade" "bde"
[15] "cde" "abcde"

```

```
>#=====COMPUTE CELL TOTALS. EVERY OTHER CELL IS EMPTY (1/2 REP.!)=====
```

```
> xtabs(Outcome~A+B+C+D+E)
```

```
, , C = -1, D = -1, E = -1  
  B
```

```
A      -1      1  
-1    0.0  37.0  
1    23.0   0.0
```

```
, , C = 1, D = -1, E = -1  
  B
```

```
A      -1      1  
-1   23.3   0.0  
1     0.0 141.4
```

```
, , C = -1, D = 1, E = -1  
  B
```

```
A      -1      1  
-1   22.4   0.0  
1     0.0  48.6
```

```
, , C = 1, D = 1, E = -1  
  B
```

```
A      -1      1  
-1    0.0  33.6  
1   36.2   0.0
```

```
, , C = -1, D = -1, E = 1  
  B
```

```
A      -1      1  
-1   29.2   0.0  
1     0.0 139.7
```

```
, , C = 1, D = -1, E = 1  
  B
```

```
A      -1      1  
-1    0.0  42.6  
1   38.3   0.0
```

```
, , C = -1, D = 1, E = 1  
  B
```

```
A      -1      1  
-1    0.0  31.3  
1   37.2   0.0
```

```
, , C = 1, D = 1, E = 1  
  B
```

```
A      -1      1  
-1   22.9   0.0  
1     0.0 172.6
```

```

>#=====THESE GIVE CELL SUMS. PICK OFF THE NONZERO ONES=====
> VV<-as.vector(xtabs(Outcome~A+B+C+D+E))
> VV
  [1]  0.0 23.0 37.0  0.0 23.3  0.0  0.0 141.4 22.4  0.0
 [11]  0.0 48.6  0.0 36.2 33.6  0.0 29.2  0.0  0.0 139.7
 [21]  0.0 38.3 42.6  0.0  0.0 37.2 31.3  0.0 22.9  0.0
 [31]  0.0 172.6

>#=====NONZERO CELLS ARE THOSE WITH  ABCDE==+1=====
>#=====THEY ARE JUST THE 16 OBSERVED VALUES=====
> VY<-VV[I[17:32]];VY
  [1] 23.0 37.0 23.3 141.4 22.4 48.6 36.2 33.6 29.2 139.7
 [11] 38.3 42.6 37.2 31.3 22.9 172.6

>#=====COMPUTE SST, CONTRASTS AND SUM SQUARES=====
> SST<-sum(VY*VY)-sum(VY)^2/16;SST
 [1] 35744.02
> LA <- sum(EA[I[17:32]]*VY);SSA<-LA*LA/16;SSA
 [1] 9736.756
> LB <- sum(EB[I[17:32]]*VY);SSB<-LB*LB/16;SSB
 [1] 10727.78
> LC <- sum(EC[I[17:32]]*VY);SSC<-LC*LC/16;SSC
 [1] 1269.141
> LD <- sum(ED[I[17:32]]*VY);SSD<-LD*LD/16;SSD
 [1] 303.6306
> LE <- sum(EE[I[17:32]]*VY);SSE<-LE*LE/16;SSE
 [1] 1374.556
> SSError<-SST-SSA-SSB-SSC-SSD-SSE;SSError
 [1] 12332.16

```

```

>#=====BUILD ANOVA TABLE=====
> DF<-c(1,1,1,1,1,10,15);SS<-c(SSA,SSB,SSC, SSD,SSE,SSError,SST)
> MSE<-SSError/10;MS<-c(SSA,SSB,SSC, SSD,SSE,MSE,-1)
> F<-MS/MSE;F[6]<--1;F[7]<- -1
> P<-pf(F,1,10,lower.tail=FALSE)
> matrix(c(DF,SS,MS,F,P),ncol=5,
  dimnames=list(c("A","B","C","D","E","Error","Total"),c("DF","SS","MS","F","P(>F)")))

```

	DF	SS	MS	F	P(>F)
A	1	9736.7556	9736.7556	7.8954203	0.01847872
B	1	10727.7806	10727.7806	8.6990307	0.01454929
C	1	1269.1406	1269.1406	1.0291312	0.33427872
D	1	303.6306	303.6306	0.2462105	0.63048062
E	1	1374.5556	1374.5556	1.1146109	0.31592039
Error	10	12332.1563	1233.2156	-1.0000000	1.00000000
Total	15	35744.0194	-1.0000	-1.0000000	1.00000000

```

>#=====COMPARE TO=====

```

```

> anova(f1)
Analysis of Variance Table

```

```

Response: Outcome
  Df Sum Sq Mean Sq F value Pr(>F)
A   1  9736.8  9736.8   7.8954 0.01848 *
B   1 10727.8 10727.8   8.6990 0.01455 *
C   1  1269.1  1269.1   1.0291 0.33428
D   1   303.6   303.6   0.2462 0.63048
E   1  1374.6  1374.6   1.1146 0.31592
Residuals 10 12332.2  1233.2
---

```

```

Signif. codes:  0 *** 0.001 ** 0.01 * 0.05 . 0.1 1

```

```

>#=====MEANS=====
> model.tables(f1,type="means")
Tables of means
Grand mean

54.95625

A
A
  -1    1
30.29 79.62

B
B
  -1    1
29.06 80.85

C
C
  -1    1
46.05 63.86

D
D
  -1    1
59.31 50.60

E
E
  -1    1
45.69 64.23

>#=====TABLE OF EFFECTS & PCT. VARIABILITY "BY HAND"=====
> EFF <- c(LA/16, LB/16, LC/16, LD/16, LE/16)
> PCT <- c(SSA/SST, SSB/SST, SSC/SST, SSD/SST, SSE/SST)
> matrix(c(EFF,PCT),ncol=2,dimnames=list(c("A", "B", "C", "D", "E"),c("Effect", "Frac.Variability")))

      Effect Frac.Variability
A 24.66875    0.272402371
B 25.89375    0.300127988
C  8.90625    0.035506377
D -4.35625    0.008494585
E  9.26875    0.038455542

>#=====R SQ = FRACTION OF VARIABILITY ACCOUNTED FOR BY MODEL=====
> 1-SSError/SST
[1] 0.6549869

```

```
>#=====TABLE OF CONTRAST COEFFICIENTS FOR TREATMENT COMBINATIONS OF THEIR DESIGN=====
> J<-I[17:32]
> matrix(c(EA[J],EB[J],EC[J],ED[J],EE[J],VY),ncol=6,
  dimnames=list(labl[J], c("A","B","C","D","E","Outcome")))
```

	A	B	C	D	E	Outcome
a	1	-1	-1	-1	-1	23.0
b	-1	1	-1	-1	-1	37.0
c	-1	-1	1	-1	-1	23.3
abc	1	1	1	-1	-1	141.4
d	-1	-1	-1	1	-1	22.4
abd	1	1	-1	1	-1	48.6
acd	1	-1	1	1	-1	36.2
bcd	-1	1	1	1	-1	33.6
e	-1	-1	-1	-1	1	29.2
abe	1	1	-1	-1	1	139.7
ace	1	-1	1	-1	1	38.3
bce	-1	1	1	-1	1	42.6
ade	1	-1	-1	1	1	37.2
bde	-1	1	-1	1	1	31.3
cde	-1	-1	1	1	1	22.9
abcde	1	1	1	1	1	172.6

```
>#=====TABLE OF ALIASED PAIRS. FIRST IS ALIAS OF SECOND=====
>#=====SINCE FIRST * SECOND = ABCDE, THE DEFINING CONTRAST, BOTH=====
>#=====HAVE SAME CONTRAST RESTRICTED TO THE "EXPERIMENTAL BLOCK"=====
>#=====LISTING COL 2 BACKWARDS MATCHES UP THE ALIASED CONTRASTS=====
>#=====THE SECOND COLUMN (ABCD=1) EXPERIMENTAL TREATMENT COMBOS=====
```

```
> matrix(c(labl[I[1:16]],labl[J[seq(from=16,to=1,by= -1)]]),ncol=2)
```

	[,1]	[,2]
[1,]	"1"	"abcde"
[2,]	"ab"	"cde"
[3,]	"ac"	"bde"
[4,]	"bc"	"ade"
[5,]	"ad"	"bce"
[6,]	"bd"	"ace"
[7,]	"cd"	"abe"
[8,]	"abcd"	"e"
[9,]	"ae"	"bcd"
[10,]	"be"	"acd"
[11,]	"ce"	"abd"
[12,]	"abce"	"d"
[13,]	"de"	"abc"
[14,]	"abde"	"c"
[15,]	"acde"	"b"
[16,]	"bcde"	"a"



```

>#=====PLOT STANDARD DIAGNOSTICS & SHAPIRO-WILK TEST FOR NORMALITY=====
> layout(matrix(1:2,ncol=2))
> plot.design(data.frame(Outcome,factor(A),factor(B),factor(C),factor(D),factor(E)))
> interaction.plot(A,B,Outcome)
> layout(matrix(1:4,ncol=2))
> plot(Outcome~factor(A),xlab="A",main="Peanut Oil Data")
> plot(rstandard(f1)~fitted(f1),ylab="Standard. Resid.",xlab="Predicted values",
      ylim=max(abs(rstandard(f1)))*c(-1,1));abline(h=c(0,-2,2),lty=c(2,3,3))
> plot(fitted(f1)~Outcome,ylab="Predicted Outcome");abline(0,1)
> qqnorm(rstandard(f1),ylab="Standard. Resid.",ylim=max(abs(rstandard(f1)))*c(-1,1))
> abline(h=c(0,-2,2),lty=c(2,3,3));abline(0,1)
>
> shapiro.test(rstandard(f1))

```

Shapiro-Wilk normality test

```

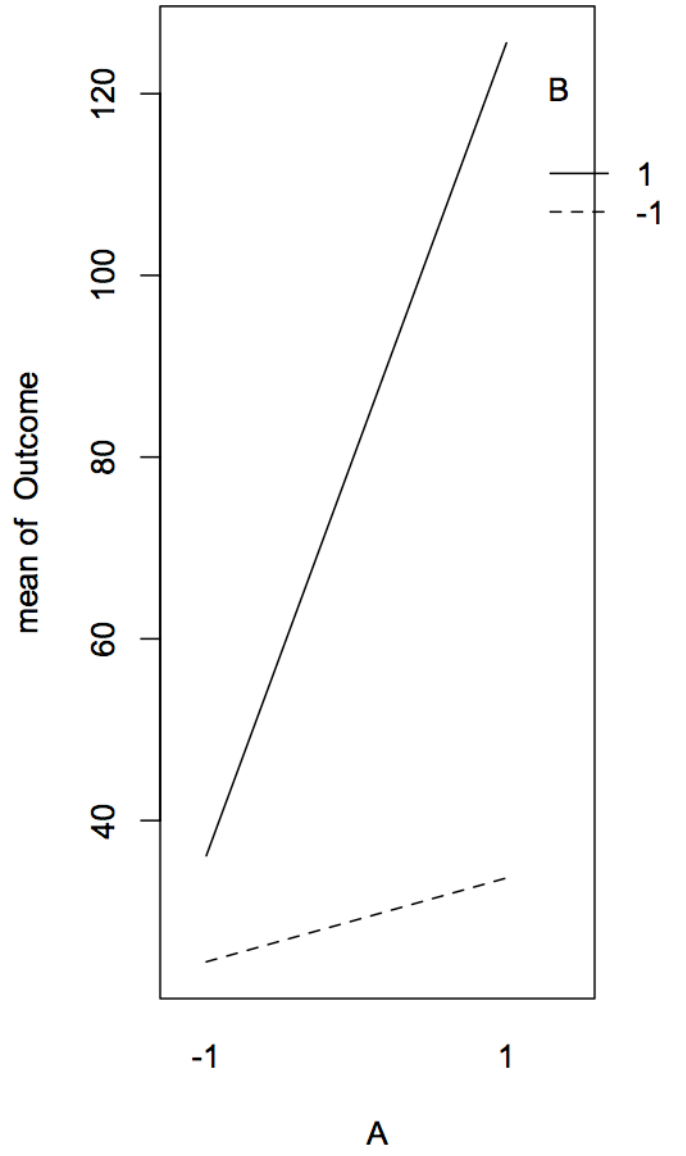
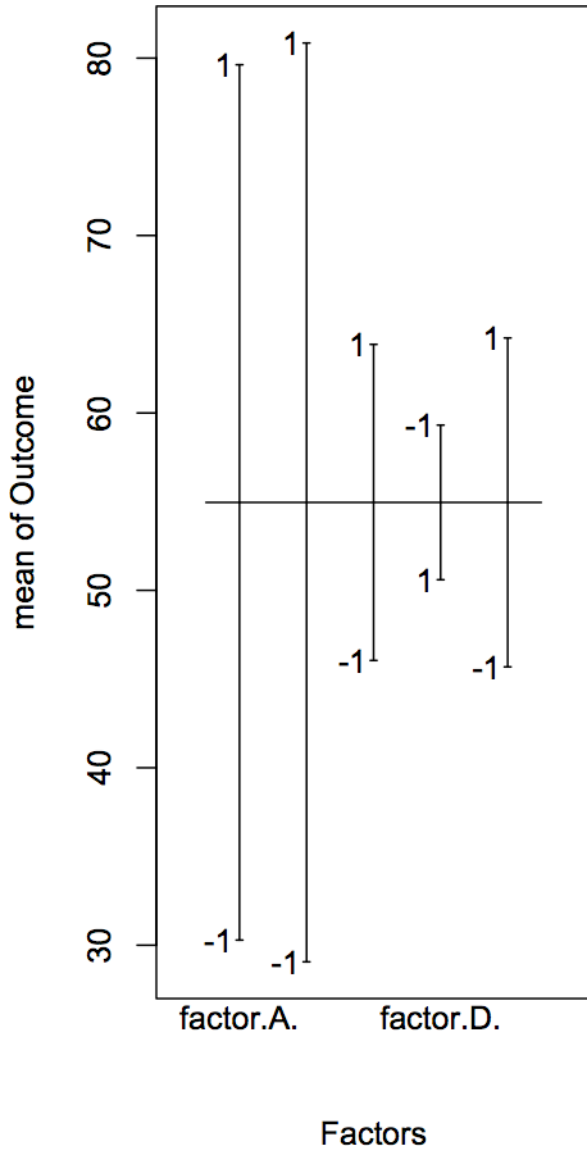
data:  rstandard(f1)
W = 0.9403, p-value = 0.3523

```

```

>

```



### Peanut Oil Data

